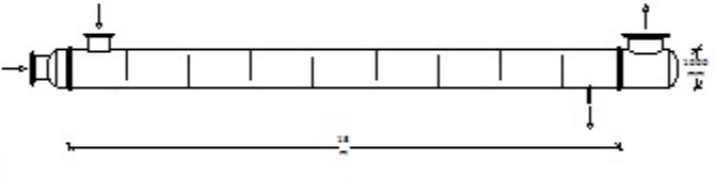




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HTRI		Final Results		Page 2
Released to the following HTRI Member Company: Ingenieurbuero fuer Verfahrenstechnik Dr. Wolfgang Hurdelbrink				
Xist Ver. 6.00 SP2 13.01.2011 09:04 SN: 1500214506				WH1 Units
Fallfilmverdampfer Pass03 Rating - Vertical Falling Film TEMA BEM Shell With NTIW-Segmental Baffles				
1	Process Data		Hot Shellside	Cold Tubeside
2	Fluid name	Erüden	Cond. Vapor	1,1 % Ethanol/Wasser
3	Fluid condition			Boil. Liquid
4	Total flow rate	(kg/hr)	3772,31	22776,1
5	Weight fraction vapor, In/Out	(-)	0,000	0,012 *
6	Temperature, In/Out	(Deg C)	62,28	51,19
7	Temperature, Average/Skin	(Deg C)	56,90	50,72
8	Wall temperature, Min/Max	(Deg C)	51,37	51,29
9	Pressure, In/Average	(bar)	0,240	0,140
10	Pressure drop, Total/Allowed	(bar)	0,011	0,012
11	Velocity, Mid/Max allow	(m/s)	2,99	29,59
12	Mole fraction inert/Boiling range	(Deg C)	0,0000	1,4
13	Average film coef.	(W/m2-K)	2230,51	3811,30
14	Heat transfer safety factor	(-)	1,000	1,000
15	Fouling resistance	(m2-K/W)	0,000000	0,000000
16	Overall Performance Data			
17	Overall coef., Req'd/Clean/Actual	(W/m2-K)	989,29 /	1266,52 / 1266,52
18	Heat duty, Calculated/Specified	(MegaWatts)	2,2205 /	
19	Effective overall temperature difference	(Deg C)	4,7	
20	EMTD = (MTD) * (DELTA) * (F/G/H)	(Deg C)	4,94 *	0,9448 * 1,0000
21				
22	See Runtime Messages Report for warnings.			
23				
24				
25	Exchanger Fluid Volumes			
26	Approximate shellside (L)		6644,3	
27	Approximate tubeside (L)		6758,5	
28				
29	Shell Construction Information			
30	TEMA shell type	BEM	Shell ID	(mm) 1000,00
31	Shells Series	1 Parallel 1	Total area	(m2) 483,521
32	Passes Shell	1 Tube 1	Eff. area	(m2/shell) 480,477
33	Shell orientation angle (deg)	90,00		
34	Impingement present	No		
35	Pairs seal strips	0	Paslane seal rods (mm)	0,000 No. 0
36	Shell expansion joint	No	Rear head support plate	No
37	Weight estimation Wet/Dry/Bundle	26096 /	12703 /	4564,2 (kg/shell)
38	Baffle Information			
39	Type	Perpend. NTIW-Seg.	Baffle cut (% dia)	15,58
40	Crosspasses/shellpass	9	No. (Pct Area)	(mm) to C.L.
41	Central spacing	(mm) 1700,77	1	17,58 344,245
42	Inlet spacing	(mm) 1500,00	2	0,00 0,000
43	Outlet spacing	(mm) 1500,00		
44	Baffle thickness	(mm) 15,875		
45				
46				
47	Tube Information			
48	Tube type	Plain	Tube count per shell	242
49	Overall length	(m) 15,000	Pct tubes removed (both)	19,83
50	Effective length	(m) 14,905	Outside diameter	(mm) 42,400
51	Total tubesheet	(mm) 94,455	Wall thickness	(mm) 1,000
52	Area ratio	(outin) 1,0495	Pitch (mm)	53,0000 Ratio 1,2500
53	Tube metal	1 Stainless steel (18 Cr. 8 Ni)	Tube pattern (deg)	30

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